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GENERATING SET MODEL (RMS-C400)

1500 rpm (50 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby	(ESP)	Prime	(PRP)	Base (COP)
kWm/BHP			kWm/BHP		kWe	kVA	kWe	kVA	kWe	kVA	
407/545	366/490	257/345	385/516	348/466	239/320	360	450	327	409	224	280

General Engine Data

Engine Model	QSG12-G2		
Туре	4 cycle, In-line, Turbo Charged, Air Cooled		
Bore mm	137 mm (5.39in.)		
Stroke mm	169 mm (6.65in.)		
Displacement Litre	15.0 litre		
Cylinder Block	Cast iron, 6 cylinder		
Battery Charging Alternator	35 amps		
Starting Voltage	24 volt		
Fuel System	Direct injection		
Fuel Filter	Spin-on fuel filters with water separator		
Lube Oil Filter Type(s)	Spin-on full flow filter		
Lube Oil Capacity (I)	91.0		
Flywheel Dimensions	SAE1		

Coolpac Performance Data

Cooling System Design	Air-Air Charge Cooled		
Coolant Ratio	50% ethylene glycol; 50% water		
Coolant Capacity (I)	42.0		
Limiting Ambient Temp.(°C)**	55		
Fan Power (kWm)	16		
Cooling System Air Flow (m3/s)**	11.8		
Air Cleaner Type (Normal Duty)	Dry replaceable element with restriction indicate		
** @ 13 mm H20 at 100% Prime	1		

Fuel Consumption 1500 (50 Hz)

%	kWm	BHP	L/ph	US gal/ph	
Standby Po	ower			-	
100	407	545	94.1	24.9	
Prime Pow	er				
100	366	490	85.7	22.6	
75	275	368	67	17.7	
50	183	245	45.7	12.1	
25	92	123	26.6	7	
Continuou	s Power			20	
100 257		345	63.6	16.8	

ALTERNATOR DATA

Make	Stamford
Model	HCI 444F1
No. of bearings	1
Insulation class	Н
Wires	12
Ingress Protection	IP23
Excitation System	SELF
Winding Pitch	2/3
AVR Model	SX440
Overspeed	2250 mn ⁻¹
Voltage Regulation (steady)	± 1%

CONTROL PANEL

Make	Deep Sea		
Model	7000 SERIES		

The DSE 7000 Series is an Auto Start Control Module for single genset applications. It includes a backlit LCD display which clearly shows the status of the engine all the times. This module can either be programmed using the front panel or by using the DSE configuration suite PC software.

Metering and Alarm indications:

- · Generator frequency
- · Underspeed, Overspeed
- . Generator volts (L-L, L-N)
- · Generator current
- · Engine oil pressure
- · Engine coolant temperature
- · Fuel level (Warning or shutdown) Optional
- · Hours run counter

1. ENGINE

Cummins four stroke heavy duty high performance industrial type diesel engine.

2. ENGINE FILTRATION SYSTEM

- Cartridge type dry air filter.
- Two Cartridge type fuel filters.
- Full flow lube oil filter.

All filters have replaceable elements.

3. COOLING RADIATOR

Radiator and cooling fan, complete with safety guards, designed to cool the engine at high ambient temperatures (consult your dealer for de-ration factors)

4. EXHAUST SYSTEM

Heavy duty Industrial Exhaust Silencer

Silencer noise reduction level Maximum allowable back pressure

5. CIRCUT BREAKRT TYPE

ABB 3 pole MCCB. (4 pole is optional)

6. FUEL SYSTEM

The baseframe design is incorporated with an integral fuel tank with a capacity of approx. 8 hours running at Full Load. The tank is supplied complete with fill cap breather, fuel feed and return lines to the Engine and drain plug.

- · Battery volts
- · Fail to start/stop
- · Emergency stop
- · Failed to reach loading voltage/frequency
- · Charge fail
- · Loss of magnetic pick-up signal Optional
- · Low DC voltage
- · CAN diagnostics and CAN fail/error

7.ALTERNATOR

7.1 INSULATION SYSTEM

- The insulation system is Class H.
- All windings are impregnated in either a triple dip thermosetting liquid, oil and acid resisting polyester varnish or vacuum pressure impregnated with a special polyester resin.
- Heavy coat of antitracking varnish additional protection against moisture or condensation.

7.2 AUTOMATIC VOLTAGE REGULATOR (AVR)

The fully sealed Automatic Voltage Regulator maintains the Voltage Regulation at $\pm 1\%$. Nominal adjustment by means of a trim pot incorporated on the AVR.

8. MOUNTING ARRANGEMENT

8.1 COUPLING

The Engine and Alternator are directly coupled by means of an SAE flange. The Engine flywheel is flexibly coupled to the Alternator rotor.

8.2 ANTI-VIBRATION MOUNTING PADS

Anti-Vibration pads are affixed between the Engine / Alternator feet and the Baseframe thus ensuring complete vibration isolation of the rotating assembly.

8.3 SAFETY GUARDS

The Fan & Fan Drive along with the Battery Charging Alternator are Safety Guard protected for personnel protection.

STANDARD REFERENCE CONDITIONS

Rating Definitions

Prime Power: Variable load. Unlimited hours usage with an average load factor of 80% of the published prime power over each 24 hour period. A 10% overload is available for 1 hour in every 12 hours of operation.

Standby Power: Variable load. Limited to 500 hours annual usage, up to 300 hours of which my be continuous running. No overload is permitted.



Dealer contact details

9 FACTORY TEST

- The Generating set is load tested before dispatch
- All protective devices control functions and site load conditions are simulated. The generator and it's systems are checked before dispatch.

10. EQUIPMENT FINISHING

All mild steel components are fully degreased and painted with powder coated paint to ensure maximum scuff resistance and durability.

11. DOCUMENTATION

Operation & Maintenance manual, Circuit wiring diagrams and Commissioning / Fault Finding instruction leaflets are accompanied with the Generator.

12. QUALITY STANDARDS

The equipment meets the following standards: BS4999, BS5000, BS5514 IEC 60034, VDE0530, NEMA MG 1.22 and ISO 8528.

13. WARRANTY

All of the Generating Sets are covered under a warranty policy for a period of 24 months. Warranty of the equipment is in line with manufacturers warranty terms & conditions.

(check warranty statement for more details, as it may vary for different countries)

In line with continuous product development, we reserve the right to change specifications without notice.





